1. Product and Company Identification

Trade Name: Replenisher for Phaser 6180, Phaser 6180MFP, Phaser 6280

Part No. 113R00719, 113R00720, 113R00721, 113R00722, 113R00723, 113R00724, 113R00725, 113R00726, 113R00731, 113R00732, 113R00733, 113R00734, 675K68260, 675K68250, 675K68240, 675K68230, 106R01388, 106R01389, 106R01390, 106R01391, 106R01392, 106R01393, 106R01394, 106R01395, 106R01400, 106R01401, 106R01402, 106R01403, 106R01404, 106R01405, 106R01406, 106R01407

Color Cyan, black, Magenta, Yellow
Pure substance/preparation Preparation
Identified uses Xerographic printing
Manufactured by: Xerox Corporation
Webster, NY 14580
Emergency telephone Safety Information (800)828-6571
Health Emergency (585)422-2177
Chemical Emergency only (Chemtrec) (800)424-9300
or (703)527-3887 (collect outside the US or Canada)

2. Hazards Identification

Emergency Overview
The product contains no substances which, in the form utilized and at their given concentrations, are considered to be hazardous to health.

<table>
<thead>
<tr>
<th>Color</th>
<th>Appearance</th>
<th>Physical state</th>
<th>Odor</th>
</tr>
</thead>
<tbody>
<tr>
<td>Cyan, black, Magenta, Yellow</td>
<td>Powder</td>
<td>Solid</td>
<td>Faint</td>
</tr>
</tbody>
</table>

Potential Health Effects

Principle Routes of Exposure

Inhalation

Acute toxicity

Eyes No known effect
Skin No known effect
Inhalation No known effect
Ingestion No known effect

Chronic effects

No known effects under normal use conditions. Repeated or prolonged inhalation may cause irritation of the respiratory tract as can occur with the inhalation of any non-toxic dust. Minimum respiratory or eye irritation may occur as with exposure to large amounts of any non-toxic dust.
Replenisher- Black/Cyan/Magenta/Yellow

3. Composition/Information on Ingredients

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>CAS-No</th>
<th>Weight %</th>
</tr>
</thead>
<tbody>
<tr>
<td>Polymer</td>
<td>292629-36-8</td>
<td>60-70</td>
</tr>
<tr>
<td>Ferrite</td>
<td>66402-68-4</td>
<td>15-20</td>
</tr>
<tr>
<td>Paraffin wax</td>
<td>8002-74-2</td>
<td>1-5</td>
</tr>
<tr>
<td>Carbon Black</td>
<td>1333-86-4</td>
<td>1-5</td>
</tr>
<tr>
<td>Pigments</td>
<td>Proprietary</td>
<td>1-5</td>
</tr>
<tr>
<td>Titanium dioxide</td>
<td>13463-67-7</td>
<td>&lt;1</td>
</tr>
</tbody>
</table>

4. First Aid Measures

General advice: For external use only. When symptoms persist or in all cases of doubt seek medical advice. Show this material safety data sheet to the doctor in attendance.

Eye contact: Immediately flush with plenty of water. After initial flushing, remove any contact lenses and continue flushing for at least 15 minutes.

Skin contact: Wash skin with soap and water.

Inhalation: Move to fresh air.

Ingestion: Rinse mouth with water and afterwards drink plenty of water or milk.

Notes to physician: Treat symptomatically.

Protection of first-aiders: No special protective equipment required.

5. Fire-Fighting Measures

Flammable properties: Not flammable. Will not readily ignite.

Flash point: Not applicable.

Suitable extinguishing media: Use water spray or fog; do not use straight streams, Foam.

Unsuitable extinguishing media: Do not use a solid water stream as it may scatter and spread fire.

Hazardous combustion products: Hazardous decomposition products due to incomplete combustion, Carbon oxides, Nitrogen oxides (NOx).

Explosion Data:

- Sensitivity to Mechanical Impact: Not impact sensitive.
6. Accidental Release Measures

Personal Precautions
Avoid breathing dust.

Environmental Precautions
Refer to protective measures listed in Sections 7 and 8.

Methods for containment
Prevent dust cloud

Methods for cleaning up
Prevent dust cloud. Sweep up or vacuum up spillage and collect in suitable container for disposal. Use approved industrial vacuum cleaner for removal. Use non-sparking tools and equipment.

Other Information
See Section 12 for additional information.

7. Handling and Storage

Advice on safe handling
Handle in accordance with good industrial hygiene and safety practice
Prevent dust cloud

Technical measures/Storage conditions
Keep container tightly closed in a dry and well-ventilated place
Store at room temperature

Hygiene measures
None under normal use conditions

Industrial User
Do not eat, drink or smoke when using this product
Wash hands before eating, drinking, chewing gum, using tobacco, or using toilet
Wash hands before breaks and at the end of workday
Provide regular cleaning of equipment, work area and clothing.

8. Exposure Controls/Personal Protection

Exposure guidelines

ACGIH TLV TWA 10 mg/m³ (inhalable particles)
Replenisher- Black/Cyan/Magenta/Yellow

ACGIH TLV TWA 3 mg/m$^3$ (respirable dust)
OSHA PEL TWA 15 mg/m$^3$ (total dust)
OSHA PEL TWA 5 mg/m$^3$ (respirable dust)
Xerox Exposure Limit 2.5 mg/m$^3$ (total dust)
Xerox Exposure Limit 0.4 mg/m$^3$ (respirable dust)

Other Information
The results obtained from a Xerox sponsored Chronic Toner Inhalation Study demonstrated no lung changes in rats for the lowest (1mg/m$^3$) exposure level (the level most relevant to potential human exposure). A very slight degree of fibrosis was noted in 25% of animals at the middle (4mg/m$^3$) exposure level, while a slight degree of fibrosis was noted in all the animals at the highest (16mg/m$^3$) exposure level. These findings are attributed to "lung overloading", a generic response to excessive amounts of any dust retained in the lungs for a prolonged period. This study was conducted using a special test toner to comply with an EPA testing protocol.

Biological standards
This product, as supplied, does not contain any hazardous materials with biological limits established by the region specific regulatory bodies

Occupational Exposure Controls

Engineering measures None under normal use conditions.
Industrial use Avoid dust formation
Ensure all equipment is electrically grounded before beginning transfer operations
Provide appropriate exhaust ventilation at places where dust is formed

Personal Protective Equipment

Consumer use These recommendations apply to the product as supplied
Respiratory protection No special protective equipment required.
Eye/Face protection No special protective equipment required.
Skin and body protection No special protective equipment required.
Hand protection No special protective equipment required.
Industrial use In case of insufficient ventilation:
Wear protective eyewear (goggles)
Effective dust mask

9. Physical and Chemical Properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>Powder</td>
</tr>
<tr>
<td>Odor threshold</td>
<td>not applicable</td>
</tr>
<tr>
<td>pH</td>
<td>not applicable</td>
</tr>
<tr>
<td>Flash point</td>
<td>not applicable</td>
</tr>
<tr>
<td>Softening point</td>
<td>49 - 60 °C / 120 - 140 °F</td>
</tr>
<tr>
<td>Odor</td>
<td>Faint</td>
</tr>
<tr>
<td>Physical state</td>
<td>Solid</td>
</tr>
<tr>
<td>Color</td>
<td>Cyan, black, Magenta, Yellow</td>
</tr>
<tr>
<td>Boiling point/range</td>
<td>not applicable</td>
</tr>
<tr>
<td>Autoignition temperature</td>
<td>not applicable</td>
</tr>
</tbody>
</table>
Flammability Limits in Air: not applicable

Explosive properties: Fine dust dispersed in air, in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard

Vapor pressure: not applicable
Vapor density: not applicable
Water solubility: Negligible
Viscosity: not applicable
Partition coefficient: not applicable
Evaporation rate: not applicable
Melting point/range: Not determined
Freezing point: not applicable
Specific gravity: not applicable

### 10. Stability and Reactivity

**Reactivity**
No dangerous reaction known under conditions of normal use

**Stability**
Stable under normal conditions

**Incompatible products**
None

**Conditions to Avoid**
Prevent dust cloud. Fine dust dispersed in air, in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard

**Hazardous Decomposition Products**
None under normal use

**Hazardous polymerization**
Hazardous polymerization does not occur

**Hazardous reactions**
None under normal processing.

### 11. Toxicological Information

The toxicity data noted below is based on the test results of similar reprographic materials.

**Acute toxicity**

**Product information**

**Irritation**
No skin irritation No eye irritation

**LD50 Oral:**
$> 5 \text{ g/kg (rat)}$

**LD50 Dermal:**
$> 5 \text{ g/kg (rabbit)}$

**LC50 Inhalation:**
$> 5 \text{ mg/L (rat, 4 hr)}$

**Eyes**
No known effect

**Skin**
No known effect

**Inhalation**
No known effect

**Ingestion**
No known effect

**Chronic toxicity**

**Product information**

**Chronic effects**
No known effects under normal use conditions. Repeated or prolonged inhalation may cause irritation of the respiratory tract as can occur with the inhalation of any non-toxic dust. Minimum respiratory or eye irritation may occur as with exposure to large amounts of any non-toxic dust.
Carcinogenicity

The IARC (International Agency for Research on Cancer) has listed carbon black as "possibly carcinogenic to humans". The classification is based on studies evaluating pure, "free" carbon black. In contrast, toner is a formulation composed of specially prepared polymer and a small amount of carbon black (or other pigment). In the process of making toner, the small amount of carbon black becomes encapsulated within a matrix. Xerox has performed extensive testing of toner, including a chronic bioassay (test for potential carcinogenicity). Exposure to toner did not produce evidence of cancer in exposed animals. The results were submitted to regulatory agencies and published extensively.

Other information

The IARC (International Agency for Research on Cancer) has listed titanium dioxide as "possibly carcinogenic to humans". The classification is based on studies in rats using pure, unbound TiO2. Based on the review of available study results, when this product is used as intended, Xerox has concluded that the presence of titanium dioxide in this mixture does not present an increased risk of lung cancer or chronic respiratory disease.

Other toxic effects

Product information

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>IARC</th>
<th>NTP</th>
</tr>
</thead>
<tbody>
<tr>
<td>Carbon Black</td>
<td>2B</td>
<td></td>
</tr>
<tr>
<td>Titanium dioxide</td>
<td>2B</td>
<td></td>
</tr>
</tbody>
</table>

Sensitization

No sensitization responses were observed

Mutagenic effects

Not mutagenic in AMES Test

Target organ effects

None known.

Other adverse effects

None known

Aspiration Hazard

Not applicable

Ecotoxicity

The environmental impact of this product has not been fully investigated. However, this preparation is not expected to present significant adverse environmental effects.

13. Disposal Considerations

Waste Disposal Methods

This material, as supplied, is not a hazardous waste according to Federal regulations (40 CFR 261). This material could become a hazardous waste if it is mixed with or otherwise comes in contact with a hazardous waste, if chemical additions are made to this material, or if the material is processed or otherwise altered. Consult 40 CFR 261 to determine whether the altered material is a hazardous waste. Consult the appropriate state, regional, or local regulations for additional requirements

Contaminated packaging

Dispose of in accordance with local regulations.
14. Transport Information

Note
This material is not subject to regulation as a hazardous material for shipping.

15. Regulatory Information

International Inventories

<table>
<thead>
<tr>
<th>TSCA</th>
<th>DSL/NDSL</th>
</tr>
</thead>
<tbody>
<tr>
<td>Complies</td>
<td>Complies</td>
</tr>
</tbody>
</table>

U.S. Federal Regulations

SARA 313
Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

SARA 311/312 Hazard Categories

| Acute Health Hazard | No |
| Chronic Health Hazard | No |
| Fire Hazard | No |
| Sudden Release of Pressure Hazard | No |
| Reactive Hazard | No |

Clean Water Act
This product is not regulated as a pollutant pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

Clean Air Act, Section 112 Hazardous Air Pollutants (HAPs) (see 40 CFR 61)
This product is not regulated as a hazardous air pollutant (HAPS) under Section 112 of the Clean Air Act Amendments of 1990.

CERCLA
This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

TSCA
TSCA 12b does not apply to this product.

U.S. State Regulations

California Proposition 65
Carbon black is regulated under California Proposition 65 only if in the form of "airborne, unbound particles of respirable size". Toner products do not contain carbon black in the form of "airborne, unbound particles of respirable size". Therefore, the requirements of Proposition 65 do not apply to this product.

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>CAS-No</th>
<th>California Prop. 65</th>
</tr>
</thead>
<tbody>
<tr>
<td>Carbon Black</td>
<td>1333-86-4</td>
<td>Carcinogen</td>
</tr>
</tbody>
</table>

U.S. State Right-to-Know Regulations
Although this product contains substances included in some U.S. State Right-to-Know regulations, the particles are bound in a unique matrix and, therefore, the product does not pose any specific hazard.

Canada
This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations (CPR) and the MSDS contains all the information required by the CPR.

WHMIS Hazard Class
Not subject to WHMIS classification

16. Other Information

Issuing Date
2006-11-28
Revision Date: 2012-01-18
Revision Note: Out-of-date for Canada

Disclaimer
The information provided on this MSDS is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guide for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered as a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other material or in any process, unless specified in the text.